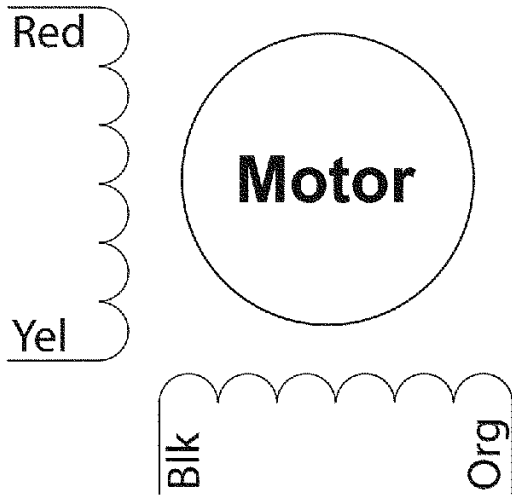
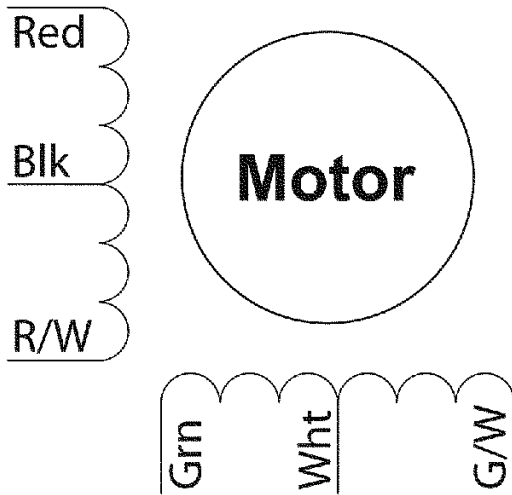


FOUR LEAD MOTORS



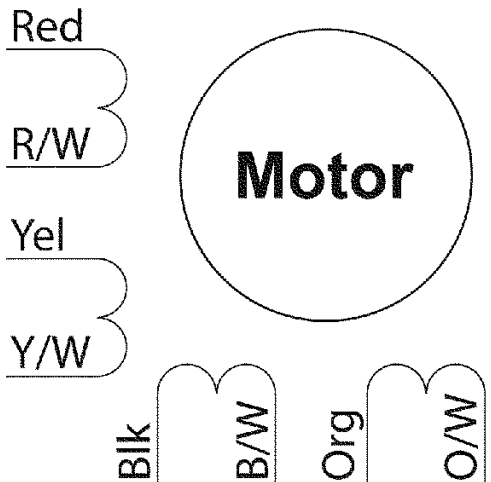
Wire Color	Drive Connection
Orange	A+
Black	A-
Red	B+
Yellow	B-
Bipolar Drive Connections	

SIX LEAD MOTORS



Wire Color	Drive Connection
Grn / Wht	A+
White	A Common
Green	A-
Red	B+
Black	B Common
Red / Wht	B-
Bipolar & Unipolar Series Connections	

EIGHT LEAD MOTORS



Wire Color	Drive Connection
Orange	A+
Org / Wht	A Common
Blk / Wht	
Black	A-
Red	B+
Red / Wht	B Common
Yel / Wht	
Yellow	B-
Bipolar or Unipolar Drive Series Connections	

Wire Color	Drive Connection
Orange	A+
Blk / Wht	
Org / Wht	A-
Black	
Red	B+
Yel / Wht	
Red / Wht	B-
Yellow	
Bipolar Drive Parallel Connections	