





## Designed and Manufactured in the USA

50+ years in the motion control business

- ISO 9001 & IEC 80079-34 Certified
- Engineering, support & sales staff located at 80,000 sq. ft manufacturing in Racine, WI
- Partnered and supporting major global automation suppliers
  - Rockwell Automation
  - Siemens
  - Yaskawa
  - Omron
  - Mitsubishi
  - Nidec



#### **EXPLOSION PROOF MOTORS**

**LEGACY MOTORS** 

F SERIES

H & S SERIES

W SERIES

**N SERIES** 

<u>1326AB</u>

1326AS

**FACTORY MODIFICATIONS** 

**OEM SOLUTIONS** 

**FACTORY CUSTOMS** 

STAINLESS/HYGIENIC

**FOOD GRADE** 

**WASH DOWN** 

**OPTIONS** 

**SERVO CABLE SETS** 

**CONTACTS** 







## ELWOOD SX-SERIES www.elwood.com/sx

- Hazardous Location Rated
- Models for Gas & Dust Environments
- North America: UL/cUL Class I, Class II
- Europe & Worldwide: ATEX & IECEx
- 1.1 to 36Nm Continuous (stall) Torque
- Four Frame Sizes: 3.4", 4.2", 6", & 7"\* \*7" frame size UL/cUL only



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## ELWOOD SX-SERIES www.elwood.com/sx

- Enabled for Rockwell Automation
  - Seamless Integration w/ Kinetix & RSLogix
  - Size & Select in Motion Analyzer
- Feedback Choices for ANY Drive/Control Allowing Third Party Motors:
  - Siemens, Control Techniques, Schneider, Kollmorgen, Baldor, AMC, Copley, etc.



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## F, H, W, N,1326AB,1326AS www.elwood.com/rockwell

- True Drop-In Replacements for Originals: Rockwell, ElectroCraft, Giddings & Lewis
- Support in RSLogix & Kinetix;
   <u>NO</u> Custom Motor Files (\*.cmf) Necessary
- Lifetime Support from Elwood;
   NO Planned Obsolescence
- Popular Models Stocked



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## **FACTORY MODIFICATIONS**

- MPL, MPM and VPL Series
- Updates for high shock and vibration applications
  - Installed applications at 5G 10G+
  - Press transfer, forestry products, punching, stamping
- Original mounting & connections



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### **OEM SOLUTIONS**

- Elwood Draws from a Long History of Success to Design Rugged Solutions for Harsh Environments and Unique Requirements
- OEM Solutions Range from Standard Products to Highly-Customized Motors Designed to Satisfy Specific Needs
- Contact Elwood Customer Service w/ Your Specs



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## **FACTORY CUSTOMS**

- Custom Mounting, Flange, Shafts
- Custom Connectors, Cables, Terminations
- Custom Finishes: Anodized, Electroless Nickel, Food Grade, etc.
- Ruggedized Design for Harsh Shock/Vibration
- Sealing and Air Purge for Ingress Protection
- Feedback for <u>ANY</u> Drive Accepting 3<sup>rd</sup> Party Motors



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### STAINLESS/HYGIENIC

www.elwood.com/W-Series.html

- Stainless Housing and Shaft for the Best Corrosion Resistance.
  - 304SS Standard,
  - 316SS Optional
- Hygienic Design Available for Strict Requirements.
- 230V & 480V Windings
- Feedback for <u>ANY</u> Drive Accepting 3<sup>rd</sup> Party Motors



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## FOOD GRADE <a href="http://www.elwood.com/SF-Series.html">http://www.elwood.com/SF-Series.html</a>

- Finless Housing
- FDA White Epoxy Paint
- Stainless Shaft, Teflon Seal (No Maintenance)
- Stainless Connectors (Optional)
- 0.5 to 25Nm Continuous Stall Torque
- Feedback for <u>ANY</u> Drive Accepting 3<sup>rd</sup> Party Motors



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## WASH DOWN <a href="http://www.elwood.com/SW-Series.html">http://www.elwood.com/SW-Series.html</a>

- 0.75 to 50Nm Continuous Stall Torque
- Designed for IP66 Environments:
   Shaft Seal (Standard), O-Ring Sealed Housings
- 230V and 480V Windings
- Feedback for <u>ANY</u> Drive Accepting 3<sup>rd</sup> Party Motors
- MS or M23 Connectors



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### **OPTIONS**

- Custom Mounting/Flange, Shafts
- Spring-Set Holding Brake
- Broad Range of Feedback:
   Absolute (Hiperface, DSL, EnDat, BiSS), Resolvers, Incremental (Sin/Cos, TTL)
- Stainless Shafts
- Pigtail, Flying Leads
- Vented (IP68), Air Purge



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### **SERVO CABLE SETS**

- Shielded for EMI Protection
- Superflexible Cable Construction for Long Life in Continuous Flexing Applications
- Over-molded for Ingress Protection
- Built to Required Lengths, Reducing Scrap and Cost





HYGIENIC SERIES SERVO MOTORS



## Elwood Hygienic Servo Motors Features

#### Design:

- 316/316L stainless housing, max corrosion resistance
- No sharp inside corners
- Clean-in-place

#### Finish:

- N6 (<32µin, 0.8µm)
- Improve cleaning performance & limit crevices for pathogens

#### Materials:

- Shaft and housing seals: FDA approved
- Bearings/grease: NSF H1 food grade
- Cables: resistant to standard cleaning chemicals
- Cable gland(s): hygienic grade
- Nameplate: laser burned

# Approvals Compliance:

- IP66 for continuous flood while in operation and complete protection against dust.
- IP69/IP69k for high pressure, high temperature while not in operation
- EHEDG, UL (cRUus), CE, RoHS
- Approvals/tests pending





# Elwood Hygienic Servo Motors Options

#### Output:

- Torque, continuous: 1 22Nm
- Torque, peak: 3.8 50 Nm
- Power, continuous (s1): 0.4 4.4 KW

(Output Projections)

#### Sizes:

- Four flange sizes: 80mm, 98mm, 113mm, 132mm
- B14 ("C" Face) standard, B5 ("D" Flange) optional

#### Voltage:

- Windings for 240vac & 460vac standard

#### Feedback:

- Incremental, standard: optical encoder, resolver
- Absolute, standard: Hiperface, Hiperface DSL
- Absolute, optional (extended delivery): EnDat 2.1 & 2.2, BiSS, Drive Cliq

#### Cable:

- Single lead exit or dual-radial lead exit, standard
- Length: 5m standard, other lengths optional

#### Brake:

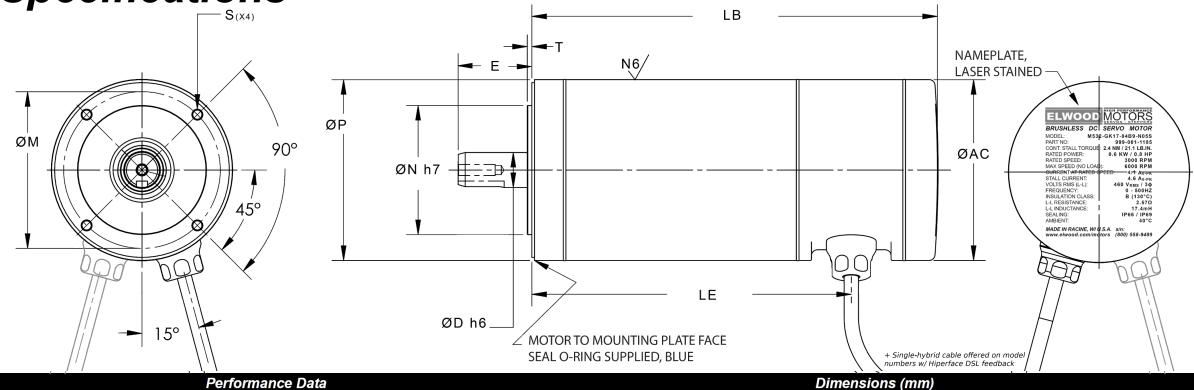
- Optional, spring set, holding, 24VDC coil





Elwood Hygienic Servo Motors

**Specifications** 



Performance Data							Dimensions (mm)									
Model	Torque, Stall	Power, Cont.	Speed, Rated / Max	Torque, At Speed, Rated / Max	Torque, Peak	Inertia	Pilot Diameter	Flange Diameter	Shaft Diameter	Shaft Extension	Mounting Bolt Circle	Mounting Hole Thread	Overall Length	Length to Lead Exit	Housing Diameter	Pilot Height
	Nm	KW	RPM	Nm	Nm	kg·m²	ØN	ØP	ØD	E	ØМ	S	LB	LE	ØAC	T
M423-T	0.8	0.50	8000 / 8000	0.7 / 0.7	3.1	0.00001	40 h7	80	14 h6	30	65	M5-0.8 ⊽ 8	250	200	75	2.5
M522-G <sup>1</sup>	1.3	0.35	3000 / 5000	1.1/ 0.65	3.8	0.00003	40 h7	80	14 h6	30	65	M5-0.8	205	170	75	2.5
M532-G	2.4	0.65	3000 / 5000	1.9 / 1.2	7.2	0.00012	70 h7	98	19 h6	40	85	M6-1.0	220.5	173.4	98	2.5
M542-G	3.2	0.88	3000 / 4000	2.7 / 2.1	8.8	0.00027	80 h7	113	19 h6	40	100	M6-1.0	221.5	173.9	111	2.5
M552-G <sup>1</sup>	6.4	1.75	3000 / 5000	5.1 / 3.3	19	0.00050	95 h7	132	24 h6	50	115	M8-1.25	300	250	120	3.0
M562-G	10.0	2.60	3000 / 4500	8.0 / 5.5	28	0.00127	95 h7	132	24 h6	50	115	M8-1.25	300	250	130	3.0
M572-G	28.0	4.40	1500 / 3000	22.4 / 13.0	70	0.00775	130 h7	189	32 h6	58	165	M8-1.25	350	300	185	3.5

Projected data and dimensions, subject to change

<sup>\*\*</sup> Length specified for single cable and dual-radial lead exit. Add ~30mm for dual-inline lead exit



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